

Fuel Safety Bulletin

2010-02

Dated: April 09, 2010

Subject: Welded piping

Recently, we have come upon a situation that has caused some confusion among Technicians and contractors in the field. This item involves welded piping and who can perform such jobs.

Clauses 6.9.3 and 6.9.4 of the CSA B149.1-10 Propane & Natural Gas Installation Code state;

6.9.3

Welding of gas piping shall be performed in accordance with a procedure and by an operator registered under the applicable provincial or territorial legislation.

6.9.4

The acceptance criteria for any welds shall be as specified in Clause 7.11 of CSA Z662.

6.9.3 - The applicable legislation in this province is the *Steam Boiler and Pressure Vessel Act and Regulations*. A person welding a gas line must have current certification for the named company having an applicable registered procedure under this Act.

NOTE: A welder is not a pipe fitter unless he/she is so licensed under the *Fuel Safety Regulations*. A welder must not be working alone, but must be working along with a properly licensed person.

Failure to follow these simple rules will result in the immediate Red Tagging of the offending piping system.

For any questions regarding this Bulletin, please contact me at our Halifax offices.

**Dale C. Stewart
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